

File
further section having a hole for a screw, whereby on the further section the numerous fine wires are welded together, a method for the manufacture of a battery terminal connecting cable and a device for the manufacture of such a cable.--

Page 2, delete lines 14-22 and insert the following paragraphs:

AC
--A battery terminal connecting cable of appropriate type is known from EP-A-O 707 321. In practice the end of the cable strand produced by spot welding does not give the required strength values for the cable end so that the cables described have not proved suitable as battery terminal cables.

US 4,325,760 discloses a cable whose end was soldered. However, soldering is an expensive procedure which leads to increased costs in the area of mass production.

The invention is based on the problem of preparing a connection between battery terminal connecting cable and battery terminal at a favourable cost, which ensures secure contact between the battery terminal connecting cable and the battery terminal even under severe vibration or thermal expansion.

The problem is solved using a battery terminal connecting cable of appropriate type where the strand is at least partly

insulated and a further section is secured at the end of the strand.--

Page 3, delete lines 10-13; ✓

lines 15-16, delete ²⁸"/, or a connecting piece made of solid material, are" and insert --is--;

line ²⁹29, delete "It is advantageous if" and insert --According to the invention--;

line ³⁰30, delete "with" and insert --to--;

line ³¹31, delete "advantageous" and insert --preferred--;

line ³⁴30, delete "on at" and insert --onto--; change "Thus a particularly" to --In this way a specially--;

lines ³⁵⁻³⁶31-32, delete "In particular, this" and insert --This in particular--.

Page 4, last line, after "ultrasound" insert --and the strand is welded to a contact piece or with a contact piece.

The use of ultrasound for making electrical connections is already known from EP-A-0 671 790. However, the welding of the strand to a contact piece or with a contact piece cannot be inferred from this document.--

Page 5, delete lines 13-14; ✓